

Process Step:



---

**Cycle Time:**

How long does it take to complete the function

---

**Changeover Time:**

How long does it take to prepare for the function

---

**Reliability:**

% of time the function is able to be completed once started

---

**First Pass Yield:**

When the function is completed, how often is it done correctly

---

**# of Operators:**

How many people perform this operation

---

**Dedicated/Shared Resource**

Are the resources dedicated or shared

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**Distance Traveled:**

Total distance required to complete the function

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